



# Addendum # 2



**Date:** December 22, 2025  
**To:** All bidders  
**From:** Caley Conard, Buyer  
**Solicitation Number:** ITB# PWD/260259  
**Solicitation Title:** Mast Arm Painting

## SECTION 1. QUESTIONS AND ANSWERS

1.1 **QUESTION:** Will the City of Ocala consider the following Tnemec protective coating systems as acceptable for use on the Mast Arm Painting service project

### **Proposed Coating System No. 1**

#### **Surface Preparation:**

- SSPC-SP1 Solvent Cleaning/Pressure washing with detergent to remove loose paint dirt, chalking, oil, grease, and other contaminants
- SSPC-SP2 Hand Tool Cleaning and SSPC-SP3 Power Tool Cleaning to remove loose coatings and corrosion
- Feather edges of remaining sound coatings
- Profile Exposed Galvanized

#### **Primer:**

- Tnemec Series 27FC Typoxy (Color 47GR )
- Recommended DFT: 3.0 – 5.0 mils

#### **Finish Coat:**

- Tnemec Series 1095 Endura-Shield Aliphatic Urethane (Color Black 35GR)
- Recommended DFT: 2.0 – 5.0 mils

### **Proposed Coating System No. 2 (High-Performance Alternate)**

#### **Surface Preparation:**

- SSPC-SP1 Solvent Cleaning/Pressure washing with detergent to remove loose paint dirt, chalking,

**oil, grease, and other contaminants**

- **SSPC-SP2 Hand Tool Cleaning and SSPC-SP3 Power Tool Cleaning**
- **Feather edges of remaining sound coatings**
- **Profile Exposed Galvanized**

**Primer:**

- **Tnemec Series 27FC Typoxy (Color 47GR )**
- **Recommended DFT: 3.0 – 5.0 mils**

**Finish Coat:**

- **Tnemec Series 1071 Fluoronar( Color Black 35GR)**
- **Recommended DFT: 2.0 – 3.0 mils**

**The Series 1071 Fluoronar finish coat is proposed as a high-performance alternate offering significantly extended service life, superior UV resistance, and excellent color and gloss retention, resulting in reduced long-term life-cycle maintenance costs for the City.**

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#### **Benefits of Tnemec Series 27FC Typoxy**

**Tnemec Series 27FC Typoxy is a fast-curing epoxy primer designed for maintenance coating applications. The product offers rapid dry-to-recoat times, allowing subsequent coats to be applied sooner than conventional epoxy primers. This characteristic can enable primer and finish coat application within the same work period, reducing traffic disruptions, shortening overall project duration, and improving installation efficiency while maintaining durable corrosion protection.**

ANSWER: The City will accept both systems as an alternative, however, please bid on each product bid separately, meaning one bid price for each intersection that is with our requested Sherwin Williams, one bid with coating system #1 and one bid with coating system #2, so pricing can be evaluated by the corresponding system. Also, all data sheets should be uploaded.

## **SECTION 2. SOLICITATION ADDITIONS, CLARIFICATIONS AND CORRECTIONS**

- 1.1 A REVISED Exhibit B – Price Proposal has been uploaded so that alternative systems can be bid, per intersection, and a place has been added to upload the data sheets to be reviewed by the department.